

Receiving Report

Date: 14/12/01
 Supplier: Ryerson

Batch No: 0130513
 Dart P/O: 25893

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☒
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

All amounts are calculated in domestic currency.

All Vendors	PO ID PO25893	Receipt Dates from 10/1/2014 to 10/1/2014	All Line Item Types

[illegible]

RYERSON

Packing List
Shipping Order

URL for Test Reports: portal.ryerson.com/r
ID: LC9275130

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT
Phone (450) 424-0153

SOLD TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

SHIP TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

Page 1 of 1 09/29/14 10:38 CST
SP AP

Order Number
X6-338904
Purchase Order
PO25893

HAWKESBURY

ON K6A 1K7

Freight

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	1946	21 PG	Taxable		1	10/01/2014
Bill of Lading:	Ship Approval:	Ship Date:				Order Date:

Line No.	Item	Description	Qty Shipped	B/O Quantity
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1 5567-5697 PL AL 7075-T7351 AMS-QA250/12 2.000 X 7.00 X 13.375 (GRAIN)
Tariff Code: 7606.12.00.32
Order Qty: 20 UEA Pcs: 20
Cntrl: X6FU2403 H: 511941
TOL: +.063/-00 GRAIN DIR. 13.375
T: 798937
*** Filled by Initials: CK

2 7915-9998 CHARGE ENERGETIQUE/ENERGY CHARGE
Tariff Code: 7606.12.00.32
Order Qty: 1.0000 LOT Pcs: 0

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARTOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Packing List

Date:

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:
Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

WT-TO-QS 09.12

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

SERIAL-NO.: PAGE: 1 / 4

PURCHASER: RYERSON CANADA, INC.

3399 AV FRANCIS-HUGHES
CDN LAVAL, QC H7L 5A4
RYERSON CANADA INC.

200 RUE DU CHEMINOT
CDN VAUDREUIL-DORION, QC
719647 ITEM 2
5553-2645
ORDER NO. PURCHASER:
PART NO. PURCHASER:
ORDER NO. MANUFACTURER/ITEM: 75784 / 02

PRODUCT: PLATE

SPECIFICATION: AMS-QC-A-250/12.1997R2007

ALLOY/TEMPER: 7075 T7351

DIMENSION: 50,80 X 1524,00 X 4064,00 mm

PCS. 3
GROSS LBS 6.257
NET LBS 5.899
PACK-NO 798937
LOT-NO 5119413
PACK-DAT. 21.02.13

Conf
14/10/16

Alaris



Alaris Rolled Products Germany GmbH
Carl-Spaeter Str. 10 56070 Koblenz/Deutschland

WT-TQ-CS 09.12

Koblenz, the 01.03.13 IK

Aleris Rolled Products
Germany GmbH
Sylvia Weller-Böhme
Quality assurance

S. Weller-Böhme

Enclosures:

MADE IN THE FEDERAL REPUBLIC OF GERMANY
CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN
MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN
ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER.
WE CONFIRM THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ROLLED PRODUCTS GERMANY
GMBH IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID
VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

Remarks:

PAGE: 4 / 4

NO.: 0274872

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

Aleris



Aleris Rolled Products Germany GmbH
Carl-Spaeter Str. 10 56070 Koblenz/Deutschland



INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

PAGE: 2 / 4

LOT: 511941

NO.: 0274872

RESULTS:

Mechanical properties:

Pl. No. Spec. No. Y.S. U.T.S. El.

N/mm N/mm %

Min. LT: 393 476 6,0

Max. LT: 475

1 A 432 508 12,3

1 B 432 509 12,5

Chemical composition: in %, remainder Al

Cast No.: 4-13-5545

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,046	1,104	0,005	2,457	0,198	5,730	0,0431	0,0014	
Zr	Pb	Ni	Sn	Bc	Na	Li	V	H2 (*)
0,0041	0,0023	0,0058	0,0032	0,0006	0,0000	0,0000	0,0102	0,08
Al	Ti	Ti+Zr	Cu/Mg	Fe/Si				
0,047				2,2				

Other tests:

Dimensional check: OK
Surface control: OK
Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIRUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE
AMS-QQ-A-250/12
BESTGEGENSTANDSNORM/MECH. PROP. STANDARD/CARACTERISTIQUES MECANIQUE
AMS-QQ-A-250/12
BESTELNORM/SPECIFICATION/NORME
AMS-QQ-A-250/12 1997 (R2007)
ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME
AMS-STD-2154 TYPE 1 CL.A

WT-10-05 09.12

12/10/16

<p>105 DEGREES C.-7H / 170 DEGREES C.-13H.</p>	
<p>Heat treatment:</p>	
<p>-----</p>	
<p>Min.: 40,4</p>	<p>Max.: 41,3</p>
<p>Result: OK</p>	
<p>Electrical conductivity:</p>	
<p>-----</p>	
<p>NO.: 0274972</p>	<p>LOT: 511941</p>
<p>PAGE: 3 / 4</p>	
<p>INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE</p>	
<p>-----</p>	
<p>Alerts Rolled Products Germany GmbH Carl-Spaeter Str. 10 56070 Koblenz/Deutschland</p>	
<p>Alerts</p>	

Conf 14/10/16

RYERSON

T E S T C E R T I F I C A T E

P/O No: P025893
Rel :
S/O No: 338904 1
B/L No:
Inv No:

Sold By:
RYERSON CANADA INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION
QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
GST/TVQ REG. # 1019096102 TQ0001
Tel: 450-424-0153 Fax: 450-424-0853

Ship To: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
K6A 1K7

Sold To: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
Tel: (613) 632-3336
Fax: (613) 632-4443

ON

CERTIFICATE OF COMPLIANCE

Cert. No: 338904

Wgt

Pcs
20

PL AL 7075-T7351 AMS-QA250/12
2.000 X 7.00 X 13.375 (GRAIN)

Part No.: 55675697

ALERIS ALUMINUM

Heat Number

Test ID

798937

TOL: +.063/-00 GRAIN DIR. 13.375

Control Number

X6FU2403

20

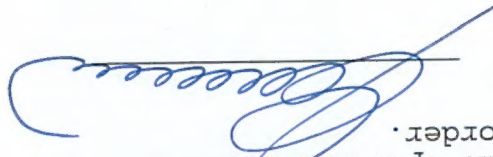
9/14/16

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied
as above, conforms to the specifications as
outlined in your above order.

AUTHORIZED SIGNATURE



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 47576 B7.00X2.00

RECEIVED BY: me

DATE: 14/10/01

P/O# 25893

QUANTITY ORDERED: 20

THICKNESS ORDERED: 7.00X13.375X2.00

SHEET SIZE: SHEET SIZE RECEIVED:

MATERIAL CERT RECEIVED: yes

QUANTITY RECEIVED: 20

THICKNESS RECEIVED: 7.00X13.375X2.00

SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
INCORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
INCORRECT MATERIAL	<input checked="" type="checkbox"/>	
INCORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
TYPE OF MATERIAL	HRC	HRB	DUR A
SIZE OF TEST SAMPLE			DUR D
HARDNESS / DUROMETER READING			

Testers located in the Quality Office

QC 18 INSPECTION
 INSPECTED BY: me
 DATE: 14/10/01
 ENGINEERING SIGNOFF (if required)
 BY: _____
 DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25893
Purchase Order Date 9/24/2014
PO Print Date 9/24/2014

Page Number 1 of 2

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

FAXED

Contact Name
Vendor Phone

450-424-0153

Ship To Contact
Ship To Phone

Yours ppd

Ship Acc:

Buyer Chantal Lavoie
Customer POID 10127-2607
Customer Tax # Nel 10
Currency CAD
FOB Destination-Collect

Line	Reference	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in bills)	9/30/2014	Yes	23.00	\$67.28	\$1,547.40
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: PLEASE CUT TO SIZE: 20 PCS CUT 13.375" GRAIN DIRECTION ALONG LENGTH

2	71401-45	procurement quality clauses	9/30/2014	No	1.00	\$0.00	\$0.00
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Line Total:

\$1,547.40

Note:

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

9/24/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO25893

Purchase Order Date 9/24/2014
PO Print Date 9/24/2014

Page Number 2 of 2

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RYERSON
200 DU CHEMINOT
VAUDREVIL, QUEBEC J7V 5V5

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

450-424-0153

Yours ppd

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Chantal Laviole
10127-2607
Net 10
CAD
Destination-Collect

Line Total:

\$0.00

PO Total:

\$1,547.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 9/24/2014